



## TUHI K1-1224 CNC Router Manual toolchange



5.5kW high-efficiency dry-vane vacuum pump



6kW ER32 collet spindle

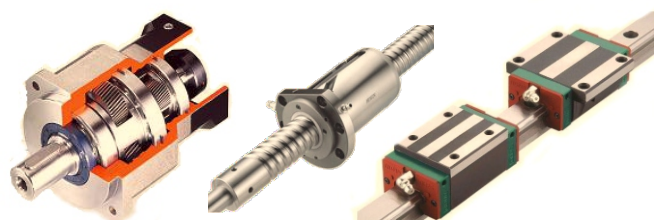
**POA**

### STANDARD FEATURES

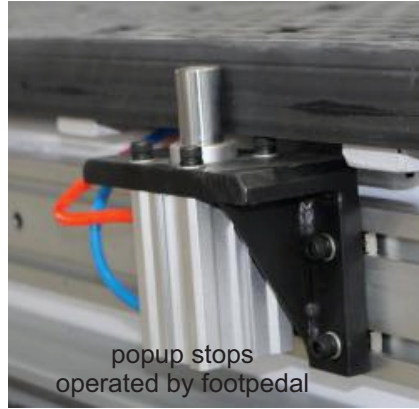
1220 x 2440 x 200mm work envelope, overall dimensions 2000 x 3800 x 2100mm, 2000kgs  
6kW 18000rpm HSD electric fan cooled manual collet spindle, ER32 collets 3-20mm  
Tool length measuring system  
NCStudio PM53C CNC control system, Windows computer system, PCI card.  
850W Yaskawa servo motors with Motovario (France) planetary reduction gearboxes  
Up to 40m/min rapid travel, 30m/min working speed.  
Automatic lubricant system to linear bearings  
Taiwanese rack and pinion, linear bearings and guideways  
125mm dust collection port with selector gate, dusthood height control  
1 x 5.5kW high-efficiency dry-vane vacuum pump, footpedal control, popup stops  
Cost includes delivery within main centres, basic training and installation assistance.  
Add GST to all costs.

### OPTIONAL UPGRADES

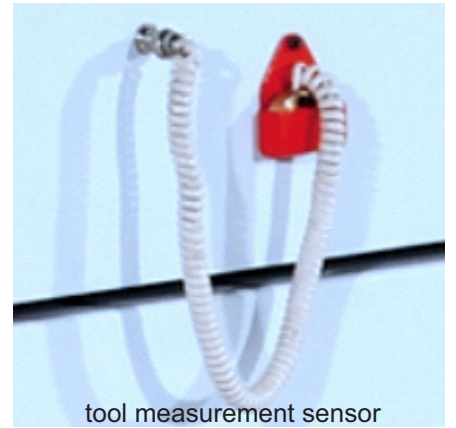
OPTIONAL UPGRADES	ADD
additional 5.5kW vacuum pump	\$4000
Safety fences	\$2500
Safety light curtain	\$1750
Increase size to 1500 x 3000 - add	\$5705
300mm gantry clearance, 500mm travel	\$2500
9kW auto-toolchange spindle & linear rack	\$10650
Mecsoft VisualCAM XPress Software	\$850
VisualCAM STD	\$2550
3hp cyclone extraction system	\$3850



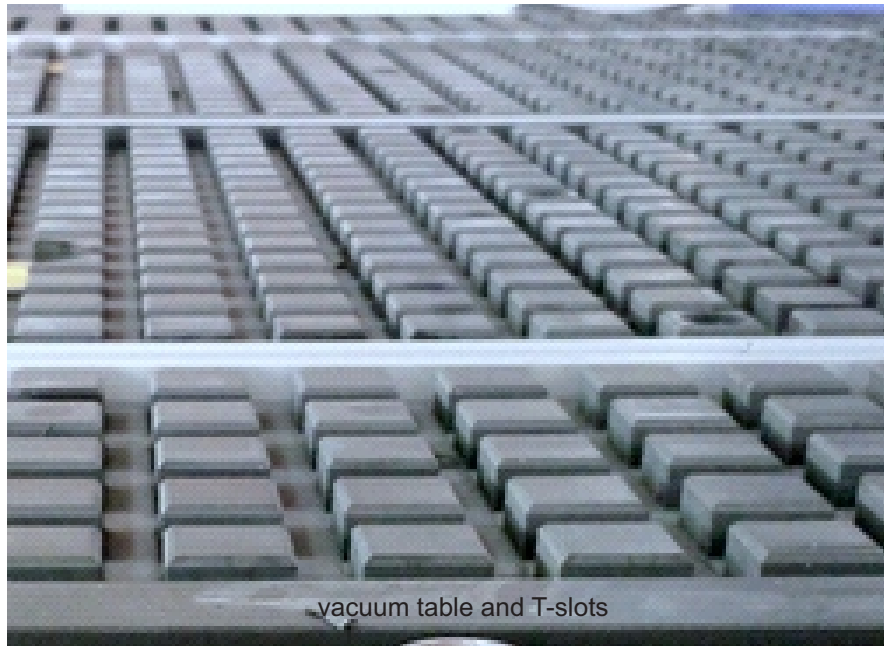




popup stops  
operated by footpedal



tool measurement sensor



vacuum table and T-slots

